



## **Circular makerspaces:** training program

The

### FOREWORD

Welcome to the training program on circular economy designed specifically for makerspaces! In a world where sustainability and resource efficiency are paramount, this program is tailored to empower makerspace enthusiasts with the knowledge and skills to thrive in the dynamic intersection of creativity and circular principles. Explore the essential concepts and working methods driving sustainable innovation and join us in reshaping the future of making through this immersive learning experience.

In the changing field of innovation, makerspaces play a crucial role in shaping the future of creative projects. As we navigate a world increasingly focused on sustainability and responsible resource management, the need for a circular mindset within makerspaces becomes ever more apparent. This circular training program is designed to empower makers with the knowledge, skills, and inspiration to infuse circular principles into their projects, fostering a community of innovators committed to both creativity and environmental responsibility. Welcome to a transformative journey, where making meets sustainability, and together, we shape a more circular and thoughtful future.

#### **Circular Spaces Project Team**

Empowering makerspace communities with a comprehensive view on circular economy principles, fostering sustainable innovation, resource efficiency, and a circular mindset

This education program was developed under the Circular Spaces project, funded by Interreg Baltic Sea Region programme 2021-2027

### How to make use of this program?

Circular makerspaces training program consists of 9 Topics closely complementing each other. Topics 1-4 and 9 focus on building trainees' theoretical knowledge regarding different aspects of circular economy, while Topics 5-8 target practical application of gained insights.

- 1. Circular Economy and Sustainability
- 2. Waste as a Resource in Circular Economy
- 3. Circular Value Chains, Ecosystems, and People
- 4. Circular Business Models

✓ Waste as a Resource in

Life Cycle Thinking and

Environmental Footprint

Reusability, Repairability,

Design Thinking for Circular

Circular Economy

Products

Recyclability

- 5. Life Cycle Thinking and Environmental Footprint
- 6. Design Thinking for Circular Products
- 7. Reusability, Repairability, Recyclability
- 8. Integration of Circular Approaches into Everyday Work Life
- 9. Circular Economy Policies across Baltic Sea Region Countries

While the most benefits for trainees come from the exploration of all Topics, each trainer can decide individually how to structure their organization of trainings by utilizing different selected topics. Examples below suggest a few formations of such option.

#### Circular design-oriented **Circular behaviour-oriented** training structure

- Circular Value Chains, Ecosystems, and People
  - Circular Business Models Integration of Circular
  - Approaches into Everyday Work Life
  - Circular Economy Policies across Baltic Sea Region Countries

#### Introduction to circular economy training structure

- Circular Economy and Sustainability
- Integration of Circular Approaches into Everyday Work Life
- Circular Economy Policies across Baltic Sea Region Countries

Each Topic begins with methodological notes which serve as a guiding material for trainers during the preparation and the organization of training activities. These notes include a summary of each Topic, expected training outcomes, defined training benefits for different target groups, training plan and other necessary information for carrying out the training.

Action required tasks, such as discussions, workshops or case analyses, are marked with blue text and activity icon. It is up to the trainer to decide how these tasks will be carried out. For example, trainees can go through the theorical materials individually and implement action required tasks in groups. Activity icon



In addition to this document, each Topic is accompanied with slides which can be utilized as a supporting material for trainers when presenting training content. The slides can be freely accessed here.

This document can be used both as an instruction manual for the trainer and as informational **material for the trainees**. Training organisers are invited to add their own insights, local best practices or creative practical exercises to the material presented.

# Design thinking for circular products

**Developed by** Creator Makerspace



In today's fast-paced world, the demand for sustainable and circular products is on the rise, challenging designers and innovators to reimagine traditional approaches. This Topic is designed to explore the fundamental principles of design thinking, focusing on their practical application in the creation of circular products.

#### Expected training outcomes

After completing this Topic, trainees will...

... understand the fundamental principles of design thinking and its application in creating circular products;

- ... recognize design thinking as a human-centered approach;
- ... understand the iterative nature of the design process;
- ... know about the EU's Ecodesign requirements;
- ... recognize opportunities for circularity in product design;
- ... be familiar with how to generate ideas that align with sustainability goals;
- ... have explored and practiced the innovation process alone or with a group;
- ... be able to include sustainability as a priority in their future designs.

#### Notes for target groups

Different target groups can achieve the following benefits of this training Topic:

#### Makerspace

Training can help makerspaces attract and retain members interested in sustainable making practices

#### Makers

By understanding the principles of design thinking for circular products, makers can create innovative solutions that minimize waste and contribute to a circular economy.

#### **Suppliers**

By understanding the principles of circular product design, suppliers can adapt their offerings to meet the needs of businesses seeking sustainable solutions.

#### Start-ups

Training for start-ups can provide valuable guidance on integrating sustainability into their product development process from the outset.

#### **SMEs**

Training for SMEs can support their transition towards more sustainable business practices by equipping them with the knowledge and skills to design circular products.

#### **Business support organizations**

By offering workshops, mentoring, and resources on design thinking for circular products, business support organizations can empower their members to embrace sustainability as a key driver of innovation and growth.

#### Other relevant stakehodders

By fostering collaboration and knowledge-sharing across sectors, training can facilitate the development of cross-disciplinary solutions to sustainability challenges.

Training plan			
Introduction (1 h 30 min)	<b>Main part</b> (2 h)	<b>Conclusion</b> (30 min)	
Design thinking; Circular products.	Workshop regarding a product that needs redesigning, and tasks where the participants need to practice thinking as designers and and as makers.	Workshop discussion.	
Presentation, discussion.	Workshop.	Discussion.	
Total duration for the Topic 6: 4 h			

Training modes			
In person	Online	Hybrid	
The training should be conducted in a workshop format where participants can engage in hands-on activities and group discussions.	Training participants can read the material and do the exercises on their own.	_	

Notes for the trainer			
Required previous experience and theoretical knowledge	Ethical aspects of carrying trainings	Training tools and resources	
None, but this training material is developed with makerspaces and similar environments in mind.	The benefits of sustainable design practices should be accessible to all communities. Participants should be encouraged to communicate about the environmental and social impacts of their products. Participants should be encouraged to consider the needs and preferences of diverse user groups, ensuring that products are accessible and inclusive. Training should emphasize the importance of education and empowerment in a time of transition in our societies, enabling individuals to make informed and ethical decisions as designers, makers or other participants of the product creation cycle.	For trainer: writing tools (e.g., laptop or pen and a pencil), training material (e.g., in a laptop or printed) For trainee: writing tools (e.g., laptop or pen and a pencil), training material (e.g., in a laptop or printed)	

### Design thinking

What is design thinking anyway? Design thinking is a name given to the workflow of designers. The methodology and principles of design thinking originates from academia where it was developed as early as the 1970s by studying how designers work. The concept has become increasingly popular over the last few decades.

The company Ideo was one of the first to promote design thinking as a concept. Tim Brown, executive chair of Ideo, defines Design Thinking this way:

"Design thinking is a human-centered approach to innovation that draws from the designer's toolkit to integrate the needs of people, the possibilities of technology, and the requirements for business success."

This means design thinking is an approach, a way of thinking, a mindset when innovating.

Design thinking is also a methodology for the creative process with some defined steps. However, as Ideo notes on their web page, "There's no one-size-fits-all methodology or set approach to bringing new ideas in the world." The authors of the article "Designers in design thinking" warn against diluting the role of the designer by reducing design thinking to a few simple steps. They describe the designer as "the expert capable of navigating, managing and leveraging opportunities from the creative challenge", and point out that a designer's creative process "is iterative, messy, uncertain, and often leads to failed attempts and frustration".

With that in mind, the objective of this course is not primarily focused on teaching design thinking. Instead, it aims to draw on principles from design thinking to encourage reflection on crafting more circular products.

### The principles of design thinking

The design process is an **iterative process**, generally consisting of three main phases:

- / Inspiration where we identify the need for a solution and the opportunities for innovation
- / Ideation where diverse ideas are generated, explored, and refined
- / Implementation where we prototype, test, and bring a solution to life

To design is to move through these phases in cycles, returning to earlier phases several times before the final product is ready.

An important aspect of design thinking is that it is human-centered. In "The field guide to human-centered design", Ideo writes: "Being a human-centered designer is about believing that as long as you stay grounded in what you've learned from people, your team can arrive at new solutions that the world needs."

### To make the design process human-centered, they suggest beginning the creative process by focusing on humans:

- / Inspiration observe their lives, hear their hopes and desires, learn to understand them better
- / Ideation make sense of what you heard and from that generate tons of ideas for your product
- / Implementation bring your solution to the market and maximize its impact in the world

The field guide explains that human-centered designers always start from the place of not knowing the answer to the problem they're looking to solve. This approach can be uncomfortable, but it makes us listen to others and it promotes creativity.

### The five phases of design thinking

The Interaction Design Foundation further delves into the innovation process in the article "Five phases of design thinking." This is a non-linear, iterative process, and the phases can be revisited many times, in parallel and in any order.

#### Stage 1: Empathize - Research Your Users' Needs

The goal in this phase is to set aside your own assumptions and gain real insight into users and their needs. Consult experts and observe and engage with your users. You may also want to immerse yourself in your users' physical environment to get a better understanding of their challenges.

#### Stage 2: Define - State Your Users' Needs and Problems

Analyze and organize the information you gathered in the Empathize stage. Define the core problem. This must be done in a human-centered manner, based on your end user's experiences and needs.

#### Stage 3: Ideate - Challenge Assumptions and Create Ideas

Look at the problem from different perspectives. Come up with ideas to solve the problem. Use your favorite techniques to stimulate free thinking and generate as many ideas as possible. Then choose the best ideas to move forward with.

#### **Stage 4:** Prototype - Start to Create Solutions

Prototype the product or the features of the product that can solve the problem. Prototypes are inexpensive, scaled-down versions of the product or product feature, and you can make a number of them. This is an experimental phase. The aim is to identify the best possible solution for the problems identified in the earlier stages.

#### Stage 5: Test - Try Your Solutions Out

Rigorously test the complete product. Although this is the final stage of the five-stage model, this is an iterative process, and you may need to loop back to previous stages several times. The test stage may reveal new insights about your users. The ultimate goal is to get as deep an understanding of the product and its users as possible, and the design process needs to be flexible.

**The light bulb example:** In his article "Design Thinking" By Tim Brown, Thomas Edison's approach when inventing the light bulb is an early example of what is now called design thinking. Brown writes: "Thomas Edison created the electric lightbulb and then wrapped an entire industry around it. The lightbulb is most often thought of as his signature invention, but Edison understood that the bulb was little more than a parlor trick without a system of electric power generation and transmission to make it truly useful. So he created that, too. Thus Edison's genius lay in his ability to conceive of a fully developed marketplace, not simply a discrete device. He was able to envision how people would want to use what he made, and he engineered toward that insight."

#### Discussion



- 1. How does design thinking differ from other ways of approaching innovation that you know of?
- 2. How is the invention of the light bulb an example of design thinking?
- 3. Can you think of other examples?

### Circular products

What is a circular product? A circular product refers to a product designed and produced with the principles of a circular economy in mind. The concept of a circular economy is an alternative to the traditional linear economy, which follows a "take-make-dispose" model. Products for a circular economy are designed to be more durable, repairable, and recyclable, and to reduce their environmental impact.

Of course, by this definition circular products are nothing new. Planned obsolescence is a term used to describe the phenomenon where products are sometimes deliberately designed with a limited lifespan to encourage frequent replacement, whereas in the past products were often designed to last a long time.

This practice can be driven solely by profit motives, wherein a durable product that once satisfied consumers is replaced to prompt them to spend more on something with a shorter lifespan. At times, it stems from the prevailing consumer mindset, which has become accustomed to and seeks new technology and innovations. This inclination, in turn, influences the market to produce less durable items, anticipating that they will be replaced within a relatively brief timeframe.

**The different light bulb example:** In 2014, IEEE Spectrum, the world's leading engineering magazine published an article by Markus Krajewski with the intriguing headline: "The great lightbulb conspiracy". It lays out how the Phoebus cartel engineered a shorter-lived lightbulb and gave birth to planned obsolescence.

Krajewski writes: "The cartel's grip on the lightbulb market lasted only into the 1930s. Its far more enduring legacy was to engineer a shorter life span for the incandescent lightbulb. By early 1925, this became codified at 1,000 hours for a pear-shaped household bulb, a marked reduction from the 1,500 to 2,000 hours that had previously been common. Cartel members rationalized this approach as a trade-off: Their lightbulbs were of a higher quality, more efficient, and brighter burning than other bulbs. They also cost a lot more. Indeed, all evidence points to the cartel's being motivated by profits and increased sales, not by what was best for the consumer. In carefully crafting a lightbulb with a relatively short life span, the cartel thus hatched the industrial strategy now known as planned obsolescence."

The European Commission intends to make sustainable products the new norm in the EU. The EU wants products to last longer, use energy and resources more efficiently, be easier to repair and recycle, contain fewer substances of concern, and include more recycled content. Of special importance is the aim to boost circularity, and the EU Ecodesign requirements cover:

- product durability, reusability, upgradability, and repairability
- presence of chemical substances that inhibit the reuse and recycling of materials
- energy and resource efficiency
- recycled content
- carbon and environmental footprints
- ✓ available product information, in particular a Digital Product Passport

# Application of design thinking for circular products

In designing circular products through the lens of design thinking, our goal is to employ a human-centered creation process to develop a solution for their problems, while ensuring that the resulting products are sustainable.

#### Stage 1: Empathize - Research Your Users' Needs

As you research the users' needs, take the broader ecological impact into consideration. How long do they expect to use the product? What are their preferences regarding eco-friendly materials? If they do not plan to keep the product for a long time, what will happen to it? Who will the next users be - are you designing for them as well?

#### **Stage 2:** Define - State Your Users' Needs and Problems

In addition to stating your users' needs in a human-centered way, based on your research describe the broader ecological impact you expect the solution's product to have.

#### Stage 3: Ideate - Challenge Assumptions and Create Ideas

Come up with different ideas to solve the problem. When you sort through your ideas in preparation for the prototyping phase, choose to go forward with the ones that both solve the users' problems and that show most promise in resulting in sustainable products. Do you have any ideas on how to make the product more energy and material effective? How can the product be designed to make it easier to recycle? Can it be designed with future upgrades in mind to make the product in the future to make it last longer? What attributes would make the product easier to repair?

#### Stage 4: Prototype - Start to Create Solutions

In this experimental phase, are there ways to create prototypes that can make the product more sustainable, for example through reuse or choosing more durable materials?

#### Stage 5: Test - Try Your Solutions Out

Test the products rigorously. The goal is to get a greater awareness of whether the solution solves your users' problems as well as a better understanding of this product's ecological impact. Let both be a consideration before deciding on a solution to go forward with and remember that this is an iterative process.

# Makers and design thinking for circular products

Makers often have a different approach from designers. Problems don't necessarily stem from the same sources as those in a commercial setting. While the goal in a profitoriented context often aligns the origins of problems, makers have a different incentive or lack of incentive, that drives them. Let us consider a general difference between designers and engineers as follows:

**Designer** = Form over function (or at least biased toward form) **Engineer** = Function over form (or at least biased toward function)

Makers are simply defined as someone who makes things. They can come from any background and pop up anywhere in the process. A maker sometimes leans more towards the design/form side of the creation process, and sometimes more towards the engineer/function-side.

Makers tend to encounter very localized problems, applicable only to them and a handful of others. These are often issues that wouldn't make sense as a business venture, but the maker finds satisfaction in solving them.

An example can be that the maker has several tools or items, and wants to create handles, hangers and/or organizers for them. Another example can be when a maker prints a spare part on a 3D printer and uses it to repair a broken appliance.

There are also instances where problems for makers manifest like this: "I ended up with three pallets of this thing for some reason. What can I solve with this?"

Here the maker's creative process begins when the maker decides to turn the waste material into something useful. This is a step in a bigger, circular process, since the waste material reached the end of a different process before it ended up in the maker's hands.

In an ideal world, the market will create an environment in which these processes will improve themselves, both internally and mutually. If for example, a company creates products that have parts that can be reused with some work, another person or company can use these parts to create different products. With awareness, the first company can ensure that the parts are easily recyclable.

#### Discussion



A maker in a prototype workshop is often not focused on creating commercial products, but on solving specific problems, for example, related to extending a product's lifetime.

- 1. Which aspects of the design thinking process can be valuable for a maker?
- 2. What are some examples of eco-friendly products with a great design?
- 3. What are some products that are not generally eco-friendly today, that you think could be with better design?
- 4. When creating new products for our society, to what extent do you think the users' needs will align with the eco-friendliness of a product, and to what extent do you think they will clash?

### Workshop



In this exercise (workshop duration -2 h 30 min) you are in stage 3: Ideate of the design thinking process individually or in a group. Pretend that a design team has been given the task of redesigning a fridge. In the past, each element was created in the most cost-effective fashion, but the result was that each separate part was especially designed for this particular fridge. The managers have decided to take a more eco-friendly approach for the next model of the fridge.

#### The product should fulfill both requirements:

- It should be easy to repair it and make it work again
- It should also be easy to use the different parts in different products when the fridge is no longer in use

#### A fridge typically consists of:

- A control board
- A cooling system including a compressor and refrigerant gas
- Insulation
- Metal frame
- Doors
- Interior light
- A fan
- A thermostat
- Shelves and drawers
- Some form of smart function (at least for newer fridges from tech companies)

### In stages 1 and 2 we interviewed users of the fridge. These are their main observations and problems with the fridge:

- The control board stopped working and could not be replaced by the user.
- The compressor worked fine, but users had concerns about how the refrigerant gas was handled after disposing of the fridge.
- Interinsulation was glued to the metal frame.
- The handle had a special attachment mechanism, and when it broke, it was impossible to buy new handles because they were out of date.
- The door hinges were difficult to adjust without detaching the door first.
- The light could not be replaced because of the diffuser being fused to the interior of the fridge.
- The fan could only be operated with the fridge's controller.
- Plastic details related to glass shelves were close to impossible to replace, mostly because of how they were glued to the shelves.
- While the fridge uses a generic thermistor that is easily accessible, the work involved in replacing the thermistor makes it more reasonable to buy a new fridge.
- ✓ A concern that software changes down the road will make the fridge worse, as the hardware becomes more outdated.

As part of the design team that is developing the next version of the fridge,

- 1. Come up with ways to make the fridge more repairable.
- 2. Come up with ways to make the fridge more recyclable.
- 3. Come up with ways to make the fridge or parts of the fridge more reusable.

Come up with as many ideas as you can for each component.

#### Task 2: Design team - Choose some ideas to go forward with

This is a preparation for the prototype phase. Look at all the ideas you have gathered. Pick some, with these concerns in mind:

- The manager still wants the fridge to be economically viable
- The users still want a user-friendly fridge
- The users want the fridge to last at least 15 years, while the company still wants to develop new models. Keep both wishes in mind and make the necessary decisions
- The design of the fridge still needs to follow principles of reusability, recyclability, and repairability

Make a list of the best ideas.

#### Task 3: Makers - Reusing the product

Imagine that a few years have passed. You are a maker who has been given a fridge. It happens to be the eco-friendly model that you outlined in the previous task. This model implemented all the best designs from the list you made in task 2.

The problem with this particular unit that you are given, is that the controller is no longer working.

Come up with ideas for how you as a maker can use the fridge parts for other products or projects. Write down as many ideas as you can for each component. Then make a list of the best ideas to go forward with.

#### Task 4 (optional, if you have time): Begin the prototype phase

Choose one of the ideas from task 2-3 and start making a sketch for the prototype phase.

### Resources

- Ideo's web page on design thinking: https://designthinking.ideo.com/
- "Design Thinking" by Tim Brown: https://hbr.org/2008/06/design-thinking (Free to read: https:// designthinkingmeite.web.unc.edu/wp-content/uploads/sites/22337/2020/02/Tim-Brown-Design-Thinking.pdf)
- The Field Guide to Human Centered Design by Ideo: https://design-kit-production.s3.us-west-1. amazonaws.com/Field\_Guides/Field+Guide+to+Human-Centered+Design\_IDEOorg\_English.pdf
- "What is design thinking?" by the Interaction Design Foundation https://www.interaction-design. org/literature/article/what-is-design-thinking-and-why-is-it-so-popular
- "The five stages in the Design Thinking process" by Rikke Friis-Dam / the Interaction Design Foundation https://www.interaction-design.org/literature/article/5-stages-in-the-design-thinkingprocess
- Course on design thinking by University of North Carolina at Chapel Hill https://designthinkingmeite.web.unc.edu/
- "Designers in design thinking" INTERNATIONAL CONFERENCE ON ENGINEERING AND PRODUCT DESIGN EDUCATION 4 & 5 SEPTEMBER 2014, UNIVERSITY OF TWENTE, THE NETHERLANDS DESIGNERS IN DESIGN THINKING Erika BRAUN, Jessica MORELAND, Emma SANDERS and Carolina GILL The Ohio State University, Department of Design https://www. designsociety.org/publication/35899/Designers+in+Design+Thinking
- Press release from the European Commission: "Commission welcomes provisional agreement for more sustainable repairable and circular products" https://ec.europa.eu/commission/presscorner/ detail/en/ip\_23\_6257
- "The great lightbulb conspiracy" by Markus Krajewski, 2014 https://spectrum.ieee.org/the-greatlightbulb-conspiracy
- The circular design guide by Ideo: https://www.circulardesignguide.com/
- "Design and the circular economy deep dive" by the Ellen MacArthur Foundation https://www. ellenmacarthurfoundation.org/design-and-the-circular-economy-deep-dive